



AMENDMENTS TO THE CLAIMS

1-18. (Previously Cancelled).

19. (Previously Presented) A method of assembling a wound film dispenser, comprising:

folding a blank into a tube, the tube having a first end, a second end, a top surface, a bottom surface, a front surface, and a back surface;

inserting a roll of wound film through one of the first and second ends of the tube;

folding false walls into the tube, each of the false walls including apertures configured to receive an end of the roll; and

folding a first flap against each of the false walls, each of the false walls including a wedge shaped brace that is angled toward one of the first and second ends of the tube.

20. (Previously Presented) The method of claim 19, further including folding a second flap against the first flap.

21. (Previously Presented) The method of claim 19, further including folding the wedge shaped brace at an angle relative to one of the false walls.

22. (Previously Presented) The method of claim 21, wherein the wedge shaped brace is folded at an angle relative to a back edge of one of the false walls.

23. (Previously Presented): The method of claim 21, wherein the wedge shaped brace is folded relative to a top edge of one of the false walls.

24. (Currently Amended) The method of claim 21, further including attaching a tear strip of the blank to the front surface of the blank tube using an adhesive.

25. (Currently Amended) The method of claim 24, further including attaching the tear strip to the blank tube along a score line, and attaching the tear strip to the front surface of the blank tube at discrete areas of the adhesive.